



P14

TPM CIRCLE NO :- 1
 TPM CIRCLE NAME :
 DEPT :- Q.A

ACTIVITY
 LOSS NO. / STEP
 RESULT AREA

KK	QM	PM	JH	SHE	OT	DM	E&T
P	Q	DEF:-A	C	D	S	M	

KAIZEN IDEA SHEET

CELL :-A361

CELL NAME:-

MACHINE / STAGE :-VMC

OPERATION :-Drilling

KAIZEN THEME : To avoid A361 Lever Ø 2.3 shift.

IDEA :- Fixture design to be change .

WIDELY/DEEPLY:-

COUNTERMEASURE:- :- 1) Fixture design changed as manual to Hydraulic fixture .

PROBLEM / PRESENT STATUS :- A361 Lever Ø 2.3 shift.



BEFORE



AFTER

WHY - WHY ANALYSIS :-

- Why 1** – 240 Nos. A361 Lever Ø 2.3 shift.
- Why 2** – During first & second setup part get shifted in X,Y axis.
- Why 3** – Play between as cast locating & fixture resting.

RESULT :-

ROOT CAUSE Play between as cast locating & fixture resting.

REGISTRATION NO. & DATE: 24.07.2014

REGISTERED BY :- Ganesh

MANAGER'S SIGN :- Sunil kinkar

BENCHMARK	240No.
TARGET	0 No.
KAIZEN START	24.07.2014
KAIZEN FINISH	15.08.2014

TEAM MEMBERS :-
 Ganesh padwalkar
 Umesh Pimple

- BENEFITS :-**
1. Prevent Re-occurrence of Customer Complaint.
 2. Reduce COPQ.

KAIZEN SUSTENANCE

WHAT TO DO: Add Checkpoint action sustain check sheet
HOW TO DO: Checking during audit
FREQUENCY : once in week

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
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